

Declaration of Compliance

Compliance

Identification

Plasticpaperpackage

Composition

The package consists of food grade plastic coated kraft paper and may contain plastic window both suitable for direct contact with food. Package can be printed. Inks meet the requirements of indirect food contact use.

Application

The Package is suitable for direct food contact. It is intended for dry, moist and fatty food products at room temperature and 2h 70°C or 15 min 100°C.

Not applicable holding food during cooking. Customer should verify the suitability for specific end use.

Conformity

Raw materials and package comply with following regulations, and their amendments per date, effective in Finland and other regions.

Materials	Regulations	Meaning
All materials	1935/2004	Materials Intended for Contact with Food
	2023/2006	Good Manufacturing Practices
	1907/2006	REACH
Plastic layer, adhesives	10/2011	Plastic Regulation
Adhesives	BfR XIV	Polymer dispersions
Paper	BfR XXXVI	Paper and Board for food contact

Printing inks are developed to be used in such way where there is no direct food contact. Therefore, packaging regulations are not applicable and no specific EU legislation for printing inks exists.

Raw materials are selected according to EUPIA (European Printing Ink Association exclusion lists).

Analyses

Migration

Migration testing is conducted to similar type of material with following simulants in conditions listed below. The overall migration limit of 10 mg/dm^2 was maintained throughout.

Simulant	Temp (°C)	Time	Properties
A (10% Ethanol)	40	10 days	Moist food
B (3% Acetic acid)	40	10 days	Acidic foods
D2 (Olive oil)	40	10 days	Fatty foods
95% Ethanol	40	10 days	SetOff

Substances with specific migration limits (SML) can be present in the package in quantities below the limits set for each substance.

Dual-Use

The package may contain following Dual-Use – substances according to supplier statements and tests performed by producer of the package:

Name	CAS#	EU Ref#	E-Code
2,6-di-tert-butyl-4-methylphenol (BHT)	128-37-0	46640	E 321
α -tocopherol	10191-41-0	93520	E 307a
Acetic acid	64-19-7	10090 30000	E 260
Calcium carbonate salts	-	42500	E 170
Calcium stearate	1592-23-0	-	E 470
Citric acid	77-92-9	14680 44160	E 330
Glycerol ester	736150-63-3	55910	E 471
Glycerol triacetate	102-76-1	-	E 1518
Magnesium silicate	1343-88-0	85601	E 553b
Phosphoric acid	7664-38-2	23170 72640	E 338
Polyethylene glycol	25322-68-3	23590 76960	E 1521
Syntethic paraffin	8002-74-2	-	E 905
Talc	14807-96-6	92080	E 553a
Titanium dioxide	13463-67-7	93440	E 171

General information

Storage

Store in unopened packages at conditions +15°C - +30°C and Rh 45-55% in well-ventilated place. Keep away from moisture, strong odors, sources of ignition and UV-light.

Improper storage can initiate degradation which results in odor generation color changes and can have negative effects on physical properties of the package.


It is recommended to use the product within 12 months from manufacturing date.

Traceability

The package can be traced according to order – and product number.

Recovery

The package is:

- Recyclable as cardboard 
- Suitable for incineration at powerplant

Standards

Manufacturing process and site complies with following standards:

Standard	Issue #	Meaning
ISO 9001:2015	6022-05	Quality standard
ISO 14001:2015	6023-05	Environment standard
ISO 22000:2018	2630-09	Food safety standard

Validity

This statement is valid for three (3) years from the issue date. It will be replaced only by expiration, major changes in process or materials and updates in legislation.

It is sole responsibility of the intended recipient of this declaration to ensure the compatibility in the event of changes in packaged product, it's composition or intended used as well as the conditions for using the material / article.

For additional information, contact your dedicated salesperson.