

Declaration of Compliance

Compliance

Identification

Kraft papers

Composition

The package composes of bleached or unbleached kraft paper suitable for direct food contact. Package can be printed. Ink meet the requirements of indirect food contact use.

Application

The Package is suitable for direct food contact. It is intended for dry, moist and fatty food products at room temperature and below for long-time application and for 2h at 70°C or 15 min at 100°C

Not applicable holding food during cooking. Customer should verify the suitability for specific end use.

Conformity

Raw materials and package comply with following regulations, and their amendments per date, effective in Finland and other regions

Materials	Regulations	Meaning
All materials	1935/2004	Materials intended for food contact
	2023/2006	Good Manufacturing Practices
	1907/2006	REACH
Paper and Board	BfR XXXVI	German regulation for paper in food contact

Printing inks are developed to be used in such way where there is no direct food contact. Therefore, packaging regulations are not applicable and no specific EU legislation for printing inks exists.

Raw materials are selected according to EUPIA (European Printing Ink Association), SBPIM and VdD (Society of British – and German Association of Printing Ink Manufacturers) exclusion lists.

Analyses

Migration

Migration testing is conducted to similar type of material with following simulants in conditions listed below with standard S/V ratio of 6 dm² / 1 kg food. The overall migration limit of 10 mg/dm² was maintained throughout.

Simulant	Temp (°C)	Time	Properties
A (10% Ethanol)	40	10 days	Aqueous food
B (3% Acetic acid)	40	10 days	Acidic food
D2 (Vegetable oil)	40	10 days	Fatty food
95% Ethanol	40	10 days	SetOff

Substances with specific migration limits (SML) can be present in the package in quantities below the limits set for each substance.

Dual-Use

The package may contain following Dual-Use – substances according to supplier statements and tests performed by producer of the package:

Name	CAS#	EU Ref#	E-Code
Calcium carbonate	0000471-34-1	42500	E 170
Citric acid	0000077-92-9	14680 44160	E 330
Silicon dioxide	0007631-86-9	86240	E 551
Talc	0014807-96-6	92080	E 553a
Titanium dioxide	0013463-67-7	93440	E 171

General information

Storage

Store in unopened packages at conditions +0 - +25 and Rh 50-55% in dry and well-ventilated place. Keep away from moisture, strong odors, sources of ignition and UV-light.

Improper storage can initiate degradation which results in odor generation color changes and can have negative effects on physical properties of the package.

It is recommended to use the product within 12 months from manufacturing date.

Traceability

The package can be traced according to order- and product number

Recovery

The package is:

- Recyclable as fiberboard
- Suitable for incineration at powerplant
- All subcomponents have tested compostable according to suppliers



Standards

Manufacturing process and site complies with following standards:

Standard	Issue #	Meaning
ISO 9001:2015	6022-05	Quality standard
ISO 14001:2015	6023-05	Environment standard
ISO 22000:2005	2630-09	Food safety standard

Validity

This statement is valid for three (3) years from the issue date. It will be replaced only by expiration, major changes in process or materials and updates in legislation.

It is sole responsibility of the intended recipient of this declaration to ensure the compatibility in the event of changes in packaged product, it's composition or intended used as well as the conditions for using the material / article.

For additional information, contact your dedicated salesperson.